MONTHLYMANIA CutKit lead screw installation information

with the top of the mast.
Gently tighten screw enough to prevent pivoting but not so much as to strip the thread. Ensure to align the flat side of the part to the base of the mast so that they are paralell. A good method to do this is to lay it on a flat surface.

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-5) This part may need to be adjusted to allow the 8mm lead screw to sit properly in the bearing. To do so, loosen the M3 screws that fasten the lead to the dial. Slide lead into appropriate location. Then gently tighten to reattach lead to dial.

3) Slide carriage on to the maststraddling the spindle guide. Some sanding may need to be done to guide holes to ensure smooth movement. carriage from moving on the lead screw. once assembled, loosen this thumb screw and move the carriage up and down using the dial to ensure proper movement with no binding. A small amount of lithium grease will increase the longevity and feel of motion components.

adjustment screw assembly for cutting the girdle. This part is eccentric and can be spun slightly to better align the 8mm lead screw. It should align correctly in the farthest back position.

2) Use a hex wrench to gently tighten these parts together according to the drawing.

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